

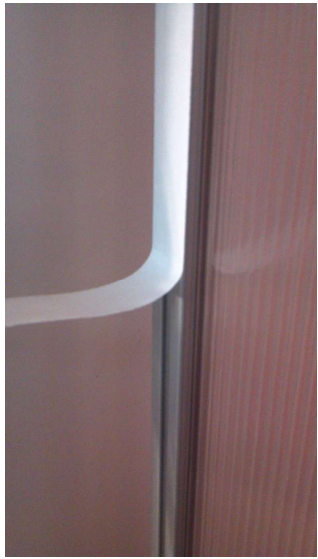
**Step 1** – Insert ½” sheet metal backer strips into the panel’s aluminum side as shown.



**Step 3** – Remove protective film from the edge of the closure strip and apply ¾” x ¾” soft foam gasket material.



**Step 4** – Mark and cut closure strips to fit around handrail, etc. using tin snips. Closure strips may be bent by hand or with duck bill pliers. Lap strips to make an air tight seal.



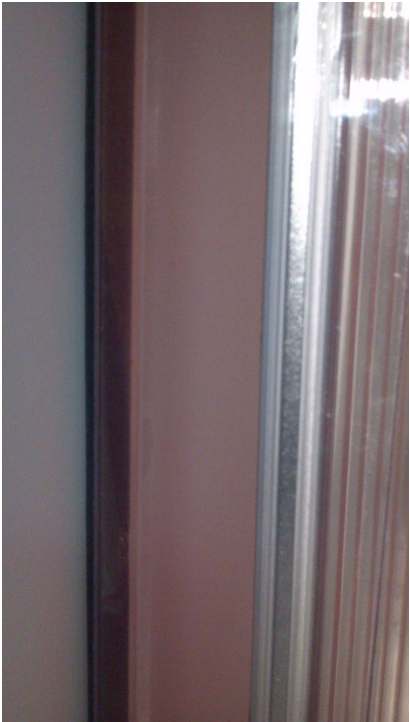
**Step 5** – Remove paper from polyethylene double sided tape. This tape is clear. Yours is white.



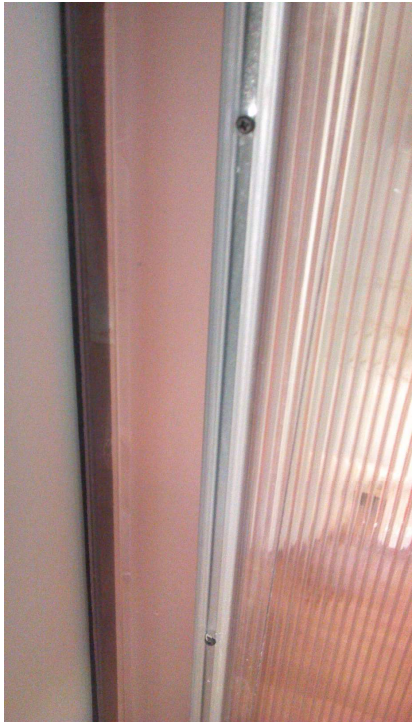
**Step 2** – Apply double sided polyethylene tape to the face of the panel side rail. **DO NOT USE FOAM TAPE.**



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**Step 6** – Compress the soft gasket material to the wall and apply the closure strip to the double sided tape. This will hold the closure strip in place and make an air tight seal.



**Step 7** – Install screws though the closure strip into the sheet metal strip. **DO NOT SCREW INTO THE ALUMINUM.**  
  
When you remove the closure strips the polyethylene double sided tape will peel off of the aluminum without leaving any residue.